



## INTRODUCTION

Aksa is committed to providing the most effective solution to the Data Center industry with the power it takes from engineering, production, distribution, and customer-oriented experience and knowledge. We are constantly improving designs, products and infrastructure to offer the highest level of reliability for Emergency Power Systems. While serving the industry in hundreds of countries Globally, we design our products and systems in line with the needs of Data Center practitioners at the center of our focus. Aksa generator group provides continuity, reliability and ideal performance for Data Centers. For all generator groups produced, preliminary product testing and factory manufacturing testing are performed according to the Uptime Institute's Tier Standards

### Power (kVA)

3 Phase, 50 Hz, PF 0.8

VOLTAGE	STANDBY RATING (ESP)		DCP Rating		Standby Amper
	kW	kVA	kW	kVA	
400/231	560,00	700,00	510,40	638,00	1010,39

**STANDBY RATING (ESP)** Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. ESP is in accordance with ISO 8528-1. Overload is not allowed.

**PRIME RATING (PRP)** Applicable for supplying power to varying electrical load for unlimited hours. PRP is in accordance with ISO 8528-1. 10 % overload capability is available for a period of 1 hour within 12-hour period of operation.

**Data Center Continuous (DCC)** The maximum power which a generating set is capable of delivering while supplying a variable or continuous electrical load and during unlimited run hours. Depending on the sites to supply and the availability of reliable utility.

## General Characteristics

Model Name	AC638
Frequency (Hz)	50
Fuel Type	Diesel
Engine Made and Model	CUMMINS VTA28-G5
Alternator Made and Model	HCI544F
Control Panel Model	InteliGen NT
Canopy	MS 85

## ENGINE SPECIFICATIONS

Engine	CUMMINS
Engine Model	VTA28-G5
Number of Cylinder (L)	12 cylinders - V type
Bore (mm.)	140
Stroke (mm.)	152



Displacement (lt.)	28
Aspiration	Turbo Charged and After Cooled
Compression Ratio	13.1:1
RPM (d/dk)	1500
Oil Capacity (Total With Filter) (lt)	83
Standby Power (kW/HP)	621/820
DCP Rating (kW/HP)	492/660
Block Heater QTY	1
Block Heater Power (Watt)	3000
Fuel Type	Diesel
Injection Type and System	Direct
Type of Fuel Pump	Cummins PT
Governor System	Electronic
Operating Voltage (Vdc)	24 Vdc
Battery and Capacity (Qty/Ah)	2x143
Charge Alternator (A)	35
Cooling Method	Water Cooled
Cooling Fan Air Flow (m3/min)	651
Coolant Capacity (engine only / with radiator) (lt)	80/170
Air Filter	Dry Type
Fuel Cons. Prime With %100 Load (lt/hr)	140
Fuel Cons. Prime With %75 Load (lt/hr)	104
Fuel Cons. Prime With %50 Load (lt/hr)	73

#### ALTERNATOR CHARACTERISTICS

Manufacturer	Stamford
Alternator Made and Model	HCI544F
Frequency (Hz)	50
Power (kVA)	670
VOLTAGE (V)	400
Phase	3
A.V.R.	AS440
Voltage Regulation	(+/-)1%
Insulation System	H
Protection	IP23
Rated Power Factor	0.8
WEIGHT COMP. GENERATOR (Kg)	1685
COOLING AIR (m³/min)	62.1

#### Open Gen.Set Dimensions (mm)

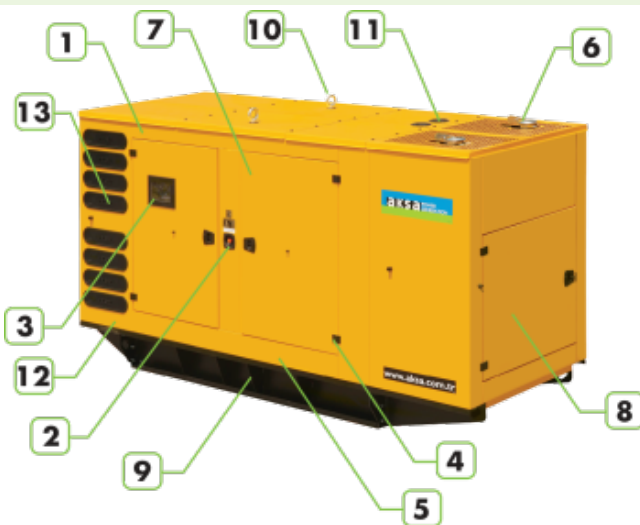
LENGTH	3800
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WIDTH	1550
HEIGHT	2270
DRY WEIGHT (kg.)	5470
TANK CAPACITY (lt.)	1700

#### Gen.Set Canopy Dimensions (mm)

LENGTH	5300
WIDTH	1610
HEIGHT	2660
DRY WEIGHT (kg.)	7030
TANK CAPACITY (lt.)	1000



1. Steel structures.
2. Emergency stop push button.
3. Control panel is mounted on the baseframe . Located at the right side of the generator set.
4. Corrosion-resistant locks and hinges.
5. Oil could be drained via valve and a hose
6. Exhaust system in the canopy.
7. Special large access doors for easy maintenance
8. In front and back side special large access doors for easy maintenance
9. Base frame -fuel tank.
10. Lifting points similar to ISO container , located on each top corner of the canopy.
11. The cap on the canopy provides easy access to radiator cap.
12. Sound proofing materials
13. Plastic air intake pockets.

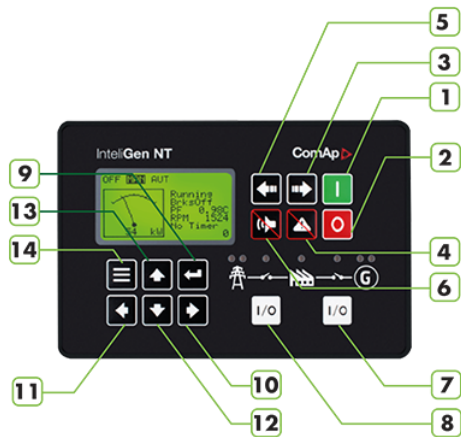
#### INTRODUCTION

Sound-attenuated and weather protective enclosures for generating sets from Aksa, meet even the sound requirements and provide optimum protection from inclement weather and development by our specialist acoustic engineers. Our modular designed sound insulated canopies provide ease of access for servicing and general maintenance and interchangeable components permitting on-site repair. Enclosures are designed to optimize genset cooling performance, providing you with confidence that genset ratings and ambient capability.

#### Control Panel

Control Module	Comap
Control Module Model	InteliGen NT
Communication Ports	MODBUS

- 1.Start
- 2.Stop
- 3.Mode > OFF > MAN > AUT > TEST
- 4.Fault Reset
- 5.Mode < OFF < MAN < AUT < TEST
- 6.Horn Reset
- 7.GCB control (Open/Close)
- 8.MCB control (Open/Close)
- 9.Enter
- 10.5% Increase of edited setpoint's value.
- 11.5% decrease of edited setpoint's value.
- 12.Decrease setpoint value.
- 13.Increase setpoint value.



14.Escape.

## Devices

InteliGen NT Auto Mains Failure control module Static battery charger Emergency stop push button and fuses for control circuits

## CONSTRUCTION and FINISH

Comonents installed in sheet steel enclosure.

Phosphate chemical, pre-coating of steel provides corrosion resistant surface

Polyester composite powder topcoat forms high gloss and extremely durable finish

Lockable hinged panel door provides for easy component access

## INSTALLATION

Control panel is mounted generating set baseframe on robust steel stand or power module. Located at side of generating set with properly panel visibility.

## GENERATING SET CONTROL UNIT

195Vac to 264Vac input volt-age range

45Hz to 440Hz input supply frequency range

Capability to work direct from 240Vdc to 365Vdc sup-ply voltage

27.6Vdc factory set DC out-put terminal voltage (option up to 29.4Vdc)

5.0Adc continuous output current into load

Capability to work continu-ously into short-circuit

Parallel connection for higher output current rating and redundant operation

Series connection capability for higher output voltage requirements

No cooling fans used for high operational reliability

Aluminum alloy case for ro-bust handling and easy mounting

## STANDARD SPECIFICATIONS

Comprehensive gen-set controller for both single and multiple gensets Parallel operation up to 32 gen-setsoperating in standby or paralleling modes

To be used in conjunction with detachable colour displays InteliVision 5 or InteliVision 8

Support of engines with ECU (Electronic Control Unit)

Complete integrated gen-set solution and signal sharing via CAN bus – minimum external components needed

Many communication options – easy remote supervising and servicing

Load sharing and VAR sharing via CAN Virtual shared inputs and outputs via CAN Support of wide range of applications



Single or multiple gen-sets in parallel to mains operation with automatic back up function, multiple island operation

Advanced power management function

Customizable load control in parallel to mains

Wide range of ECU support

Highly configurable

Timers, Internal PLC, Force values and more

Active e-mail messaging and SMS with optional communication module

Stop, Manual, Automatic, Test, Start, Silent / Lamp test,

Automatic synchronization and power control AMF function, Baseload, Import / Export, Peak shaving, Voltage and PF control (AVR)

True RMS (TRMS) is used with Voltage, Current and Power measurement

### **Instruments**

#### **ENGINE**

Engine Speed

Oil Pressure

Water Temperature

Engine Running Hours

Battery Voltage

Maintenance Plan

#### **GENERATOR**

Voltage (L-L, L-N)

Current (L1-L2-L3)

Frequency

Earth leakage

kW

Power Factor

kVAh

kWh, kVAh, kVAh

#### **MAINS**

Voltage (L-L, L-N)

Frequency

#### **PROTECTION CIRCUITS**

Charge failure

Low Battery Voltage

Stop Failure

Low Fuel Level (ops)

Overload kW

Reverse phase sequence

**PRE-ALARMS**

Low Oil Pressure  
High engine temperature  
Low Engine Temperature  
Low / High engine speed  
Low / High generator frequency  
Low / High generator voltage  
ECU warning

**STOP ALARMS**

Start failure  
Emergency stop  
Low oil pressure  
High engine temperature  
Low water level  
Low / High engine speed  
Low / High generator frequency  
Low / High generator voltage  
Oil pressure sensor open circuit  
Phase direction

**Options**

High oil temperature - Shutdown  
Low fuel level - Shutdown  
Low fuel level - Alarm  
High fuel level - Alarm  
Customizable load control in parallel with the network  
Wide range of ECU support  
Highly configurable  
Timers, Internal PLC, Force values and more are compatible with ComAp's IntelliVision displays  
Active e-mail messaging and SMS with communication module

**Standards**

EN 60068-2-6 ed.2:2008  
EN 60068-2-30, May 2000  
EN 61010-1:2003  
EN 60068-2-27 ed.2:2010  
EN 60068-2-64  
VDE AR N 4105:2011; DIN VDE V 0124-100:2012 (CI. 5.3.3, 5.3.4, 5.3.6, 5.4.3, 5.4.5, 5.4.6, 5.5)  
BDEW Medium-Voltage Guideline: 2008; FGW TR3:2013 (Clauses 4.2.2, 4.2.3, 4.2.4, 4.3.2, 4.3.3, 4.3.4., 4.5, 4.6., 4.7)

**STATIC BATTERY CHARGER**



EBC 2405M is designed and opti-mized for charging all types of Lead Acid batteries (including jell type sealed Lead Acid batteries), protecting the battery and extend-ing its useful life time

EBC 2405M can deliver continuous charging current of 5A into 24V battery system (voltage is set to 27.6Vdc, with an option of up to 29.4Vdc) These battery chargers are designed with performance in mind and special care is taken for protecting and extending the life-time of the battery.

EBC 2405M is designed with "Switched Mode" technology, where the switching transistor has only two states, ON or OFF, which increases the overall efficiency, hence reduces the excess heat dissipation and in return, increasing the device life-time and reliability.

The control system is also designed in such a way that; battery is charged in three stages:

Constant current mode (protecting battery cells)

Constant voltage mode (reducing the charge current)

Float charge (compensation of internal self-discharge)

Constant current mode makes sure that; when the battery is drained down below its rated capacity, the high charge current flow into the battery is limited in order to protect the cells and reduce damage to the plates.

As the battery capacity is recovered, each cell voltage reaches up to 2.30Vdc to 2.45Vdc level, which means that the required charging current starts to reduce.

When the required battery terminal voltage is fully reached, the charger keeps supplying just enough current in order to compensate for the internal self-discharge (float charge). This ensures that the battery can maintain its high charge state and deliver its rated out-put current, when ever required.

## STANDARD SPECIFICATIONS

- Water cooled diesel engine
- Radiator and mechanical fan
- Protective cage to prevent rotating and touching hot parts
- Electric starter and charge alternator
- Battery (lead acid), cables and stand
- Engine block water heater
- Steel chassis and anti-vibration wedges
- Fuel tank separate from the group (Açıkset group)
- Flexible fuel connection hoses
- Alternator with single bearing and H insulation class
- Industrial capacity muffler and flexible steel compensator
- Electronic battery charger
- Operating and installation instructions
- The frequency and voltage regulation of the groups lifts 100% load according to NFPA110 in accordance with ISO 8528-5.

## OPTIONAL EQUIPMENTS

Remote radiator cooling

Fuel-water separator filter

Oil heater

### ALTERNATOR

Anti-condensation heater

Bigger Power rate alternator





Output Breaker

#### CONTROL PANEL

Automatic synchronization and power control system (multiple parallel generator)

Continuous parallel system with the network

- Network synchronization system
- Remote communication and control

Remote alarm panel

Alarm output relays

- Earth leakage, single generator

Charging ammeter

#### TRANSFER BOARD

- Three or four-pole ATS system
- Three or four-pole motorized output breaker

#### AUXILIARY EQUIPMENT

Main Fuel Tank

Automatic or manual fuel filling system

Oil drain, electric pump

- Low and high fuel level alarm

Exhaust muffler, built-in type

- Enclosure cabinet; soundproof type or open area type

Air duct adapter (radiator front)

Motorized roller shutter (air inlet and outlet circuit)

Soundproof duct (air inlet and outlet circuit)

Tool kit (for maintenance)

- Maintenance kit for 1500/3000 working hours
- Antifreeze and engine lubricating oil (for -30 ° C ambient temperature)

#### AKSA CERTIFICATES

- TS ISO 8528
- CE
- SZUTEST
- 2000/14/EC