



AKSA Power Generation has been producing industrial generator sets with an innovative compact design and excellence in quality for over 30 years. AKSA has been providing reliable power through three main production plants and over 15 branch offices worldwide.

General Characteristics

Model Name APD-ULV600

Engine Make Volvo

Engine Model TWD1643GE

Alternator Make Stamford

Control Panel Make & Model DSE 7320

Frequency & Speed 60Hz, 1800rpm

Enclosure Make & Model AKSA AUL 71/72



Genset Rating

Engine	Alternator	Voltage	Standby Power	Power Factor	Standby Current
	HCI544F (Wnd-311)	480 / 277V	600kW	0.8	903A
THID1040CE	HCI544F (Wnd-311)	240/120V	600kW	0.8	1806A
TWD1643GE	HCI544F (Wnd-311)	208 / 120V	600kW	0.8	2084A
	HCI544E (Wnd-17)	600 / 347V	600kW	0.8	722A

*EPA – Certified for Emergency Stationary Applications

Stand-by Power (Maximum): Power available at variable load in the event of main power network failure. No over load is permitted. Prime Power: Power available at variable load in lieu of a main power network. Overload of 10% is permitted for 1 hour in every 12 hours of operation. The above ratings represent the engine performance capabilities to conditions specified in accordance with ISO 8528/5 & ISO3046.

Derating may be required for conditions outside of the test conditions.

Codes & Standards

The Generator set is designed and manufactured in a facility certified to ISO9001 standards.

The Generator set is designed and manufactured in a facility certified to ISO14001:2015 standards.

AKSA Power Generation provides single source responsibility for the generator set & accessories.

The generator set, with its components, are **prototype tested** and **production tested** according to the UL test program.

The generator set meets **NFPA70**, **99**, **110**, **37** Level 1 when equipped with the necessary accessories and installed per NFPA standards.

















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Manufacturer Volvo Penta

TWD1643GE Model

Displacement & Cylinders 16.12 L / 6 Cylinders

Engine Speed 1800rpm

Engine Standby Power w/Fan 644 kW

Engine Prime Power w/Fan 585 kW

Aspiration Turbocharged

Compression Ratio 16.5:1

Bore / Stroke 144 mm / 165 mm

2.8 Mpa

Effective Mean Pressure,

Standby Power

Max Combustion Pressure, 19.8 Mpa

Standby Power

4.20 kgm² **Total Mass Moment of Inertia**

Friction Power 55 kW

Wet Weight - Engine Only 3902 lb

Wet Weight – GenPac 5225 lb

Engine Crankcase Vent System Open

Fuel System

Injection Pump Type Delphi / E3

System Supply Flow 55 g/h

System Return Flow 6.6 g/h

140 °F Max Allowable Inlet Fuel Temp

Fuel Consumption

40.8 gal/h Standby Power (100%)

Standby Power (75%) 29.7 gal/h

Standby Power (50%) 20.0 gal/h

Standby Power (25%) 11.0 gal/h

Electric System

24V, Insulated from Earth Voltage & Type

Alternator Make / Output Bosch / 80A

2 x 120Ah Battery Qty, Rating

Cooling System

Closed Circuit Radiator Cooling System Type

Fan Power Consumption 30 kW

Coolant Capacity 12.68 gal

Max Top Tank Temperature 217 °F

Thermostat, Start - Fully Open 180-198 °F

Exhaust System

Exhaust Gas Temp 862 °F

Max Allowable Back Pressure 10 kPa

Exhaust Gas Flow $130.1 \, \text{m}^3/\text{min}$

Air Intake System

54.85 m³/min Air Consumption

Max Intake Air Restriction 5 kPa

Single Stage Paper Air Filter Type

Cartridge

Lubrication System

Total System Capacity 12.7 gal

Sump Capacity Max / Min 11.1 gal / 8.5 gal

Max Oil Temp 266 °F

Oil Pressure at Rated Speed 44-94 psi

Oil Consumption 0.029 gal/h







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Manufacturer	Stamford
Standards	BS EN 60034
Control System	PMG
A.V.R.	MX341
Voltage Regulation	± 1 %
Insulation System	Class H
Protection	IP23
Rated Power Factor	0.8
Stator Winding	Double Layer Concentric
Winding Pitch	Two Thirds
Winding Leads	12
Telephone Interference	THF < 2 %
Waveform Distortion	No Load < 1.5 %
Maximum Over speed	2250 rev/min

Battery Charger & Electrical System Data

Manufacturer	ComAp
Model	InteliCharger
Input Voltage	85V ~ 264V AC
Output Voltage / Current	27.2V Float / 2.5A pk

Jacket Water Heater Data

Jacket Water Heater Dat	ta
Manufacturer	Hotstart
Model	CTM25110-N00
Input Voltage	120V
Power	2500W

Controller Data

Manufacturer	DSE
Model	7320 MK II

Controller Features & Benefits

Microprocessor controlled, UL & NFPA110 Compatible
License free PC Software (Non-proprietary Software)
IP65 rating offers increased resistance to water ingress
Modules can be integrated to building management systems
Real time clock provides accurate event log
Four line back-lit LCD text display
Five key menu navigation, two wire start/stop at Auto mode
Front panel editing with PIN protection
Support up to three remote display modules
Configurable timers and alarms
Multiple date and timer scheduler
Integral PLC editor
'Protections disabled' feature
Load switching (load shedding and dummy load outputs)
Fully configurable via DSE Configuration Suite PC Software

SCADA monitoring via DSE Configu	ration Suite PC Software
Protection	Instruments
✓ Gen. Voltage – under / over	✓ Gen. Voltage (L-L/L-N)
✓ Gen. Freq. – under / over	✓ Gen. Frequency
✓ Engine Speed – under / over	✓ Engine speed
✓ Engine Oil Pressure – low	✓ Oil Pressure
✓ Engine Temp – low / high	✓ Water Temperature
✓ Battery Voltage – low / high	✓ Battery Voltage
✓ Weak Battery	✓ Run Time
✓ Fail to Start / Stop	✓ Phase Sequence
✓ Charge Alternator Fail	✓ Power monitoring (kWh/kVAh/kVArh)
✓ Over Current & Load (kW/kVAr)	✓ Power (kWh/kVAh/kVArh)
✓ Unbalanced Load	✓ Power Factor
✓ Independent Earth Fault	✓ Generator Current
✓ Reverse Power	✓ Generator Load (%)
✓ Loss of Speed Signal	✓ Earth Current



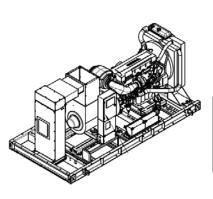
Enclosure Features

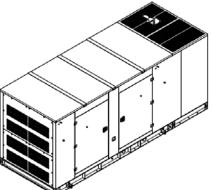
- ✓ Heavy Duty Steel / Aluminum Structure
- ✓ E-Stop on Enclosure
- ✓ Control Panel Eliminated from Engine Vibrations
- ✓ Standard Sound Attenuation Foam
- ✓ Plastic Covered Corrosion Resistant Locks & Hinges

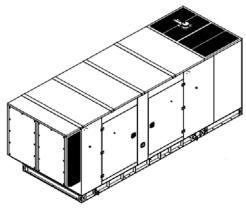
Enclosure Features

- ✓ Internally Mounted Exhaust System with Rain Cap
- ✓ Coolant Fill Cap
- ✓ Removable Base Frame Lifting Hooks
- ✓ Oil & Coolant Drain Ports
- ✓ Easy Access for Maintenance

Open Skid Gen		Level 1 Enclosure		Level 2 Enclosure	
Length	157.5 in	Length	205 in	Length	224.6 in
Width w/o lift hooks	74.8 in	Width w/o lift hooks	77 in	Width w/o lift hooks	77 in
Height	75.8 in	Height	89.9 in	Height	89.9 in
Dry Weight	9745 lb	Dry Weight	14690 lb	Dry Weight	15065 lb
		Sound Pressure @ 7 meters	80 dB(A)	Sound Pressure @ 7 meters	78 dB(A)







Fuel Tank - UL142 Listed Base Design

Size	24hr (1000gal)	48hr (2000gal)	72hr (3000gal)
Dimensions (L/W/H) (in)	225 / 74.8 / 22	250 / 74.8 / 36	350 / 74.8 / 36
Weight (lb)	3350	4600	6200



Standard Features & Accessories

- ✓ UL2200 Certification
- ✓ Heavy Duty Steel Base Frame
- ✓ PMG w/MX341 AVR
- ✓ Engine Jacket Water Heater
- ✓ Battery and Battery Rack
- ✓ Battery Charger
- ✓ Anti Vibration Pads between Engine/Alternator & Base Frame
- ✓ Critical Grade Silencer Inside Enclosure
- ✓ Residential Grade Silencer Set for Open Skid Sets
- ✓ Exhaust outlet rain cap and radiator fill cap
- ✓ Sound Absorb Foam Material for Enclosure
- ✓ Emergency Stop Button
- ✓ Oil Drain Valve
- ✓ Coolant Drain Valve
- ✓ Jacket Water Heater Isolation Valves
- ✓ Flex Fuel Lines
- ✓ Air Filter Restriction Gauge
- ✓ Engine Manifold Cover
- ✓ Turbocharger Cover
- ✓ Protection Covers for Rotating Parts
- ✓ Exhaust Insulation Cover
- ✓ Enclosure DC Light
- ✓ Operations Manual
- ✓ 24 Months / 2000 hours Limited Standby Warranty

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Optional Accessories

- ☐ Main Line CB (3 / 4 Poles 80% / 100% rated)
- Upsize Alternator
- □ Voltage Regulation ±0.5% w/MX321 AVR
- Anti-condensation Heater
- ☐ Sub Base Fuel Tank (UL142 / UL2085)
- ☐ Fuel Level Display & Alarm on Controller
- ☐ Low / High Fuel Alarms
- ☐ Fuel Water Separator Filter
- □ Auto Fuel Fill Control System
- ☐ Oil Temperature Display on Controller
- ☐ Manual Speed Adjust Rheostat
- ☐ Manual Voltage Adjust Rheostat
- ☐ Remote Annunciator Panel
- ☐ Remote Control & Monitoring Panel
- □ Advanced SMS Messaging
- ☐ Control Panel Heater
- Battery Disconnect Switch
- Battery Heater
- ☐ Battery Charger 10/20 Amp
- ☐ Shunt Trip / Aux Contacts
- ☐ Spring Anti-vibration Isolators
- Automatic Transfer Panel (ATS)
- ☐ 5 Years / 2000 hours Limited Comprehensive Warranty

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